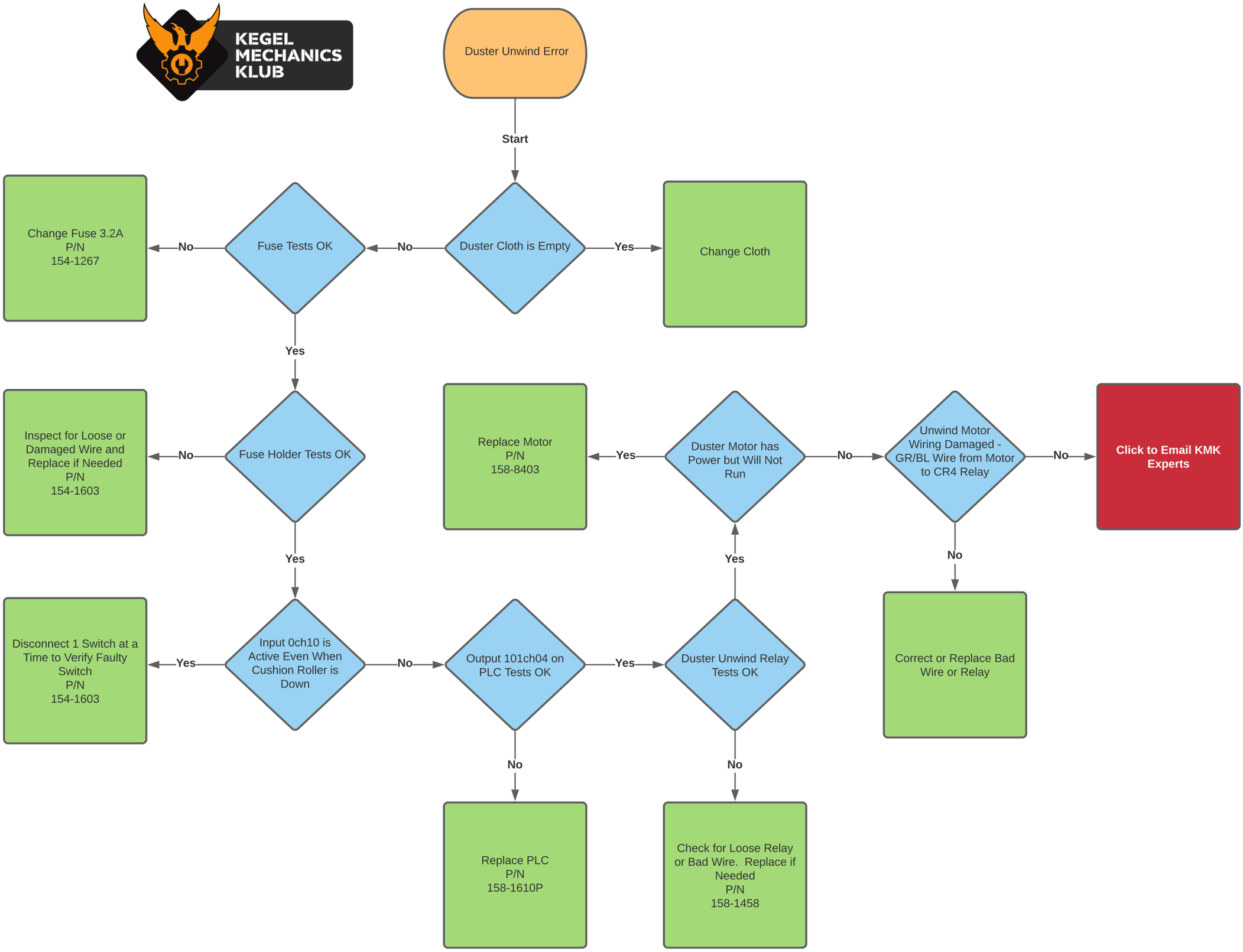
KEGEL MECHANICS KLUB
Duster Unwind Error
Start
Duster Cloth is Empty
Yes
Change Cloth
No
Fuse Tests OK
No
Change Fuse 3.2A P/N 154-1267
Yes
Fuse Holder Tests OK
No
Inspect for Loose or Damaged Wire and Replace if Needed P/N 154-1603
Yes
Input 0ch10 is Active Even When Cushion Roller is Down
Yes
Disconnect 1 Switch at a Time to Verify Faulty Switch P/N 154-1603
No
Output 101ch04 on PLC Tests OK
No
Replace PLC P/N 158-1610P
Yes
Duster Unwind Relay Tests OK
No
Check for Loose Relay or Bad Wire. Replace if Needed P/N 158-1458
Yes
Duster Motor has Power but Will Not Run
Yes
Replace Motor P/N 158-8403
No
Unwind Motor Wiring Damaged - GR/BL Wire from Motor to CR4 Relay
No
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No
Correct or Replace Bad Wire or Relay